WARNING

- Turn OFF all power to the Automatic Door if a Safety System is not working.
- Instruct the Owner to keep all power turned OFF until corrective action can be achieved by a NABCO trained technician. Failure to follow these practices may result in serious consequences.
- NEVER leave a Door operating without all Safety detection systems operational.

Model GT500 and GT710
Low Energy Power Operated Doors

OWNER’S MANUAL
A Founding Member of: AAADM
(American Association of Automatic Door Manufacturers)

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Chapter 1: Warning Labels

Please refer to this Chapter in the event a warning label is displayed within this manual and further definition needs to be explained.

**WARNING**

Indicates a hazardous situation which has *some* probability of severe injury. It should not be considered for property damage unless personal injury risk is present.

**CAUTION**

Indicates a hazardous situation which *may result in a minor injury*. Caution should not be used when there is a possibility of serious injury. Caution should not be considered for property damage accidents unless a personal injury risk is present.

**Notice:**

Indicates a statement of company policy as the message relates to the personal safety or protection of property. Notice should not be used when there is a hazardous situation or personal risk.

**Note:** Indicates important information that provides further instruction.

Chapter 2: Limited Warranty

NABCO Entrances Inc., for its Gyro-Tech product line, provides to its purchasing distributor a limited warranty on the equipment supplied by NABCO Entrances Inc. The warranty is:

NABCO Entrances Inc. will exchange or repair, F.O.B. the NABCO Entrances Inc. plant any unit component found defective in workmanship and/or material, subject to NABCO inspection, for a period of one (1) year from date of installation. Warranty does not include field service labor. The installing contactor/distributor shall be responsible for installation and field service.

This warranty does not cover loss or damages resulting from causes beyond the manufacturer's control, or misuse, neglect, accident, wind storm, acts of terrorism or acts of God. Warranty is for normal use and service. The warranty will not apply for equipment which has been repaired or altered so as to adversely affect conditions of operation. Warranty will not obligate NABCO for damages resulting from such alterations, misuse, neglect, terrorism or acts of God.

Chapter 3: Service Availability

Low Energy automatic door systems are distributed through a nationwide network of authorized suppliers for sales, installation, and service.

Immediately contact the Door Manufacturer or the Authorized Door Manufacturer Representative, if service must be performed on a Low Energy automatic door system.

Chapter 4: To Our Customers

The purpose of this manual is to provide the owner and/or caretaker a description of operation and maintenance requirements for the Low Energy automatic door system, and to also provide instruction for a Daily Safety Check.

It is essential for the owner and/or caretaker to recognize the importance of maintaining each automatic door system.

It is the responsibility of the owner and/or caretaker to inspect the operation of each automatic door system - daily - to ensure pedestrian safety and personal protection.

**WARNING**

Should the door fail to operate as prescribed in the Daily Safety Check, or at any other time for any other reason, DO NOT attempt to repair or adjust the door. Call an AAADM Certified technician. These technicians are trained to service automatic door systems in accordance with ANSI/BHMA A156.19 (Low Energy).
Chapter 5: Provided Information

It is the responsibility of the Automatic Door Installer to ensure the following information for each automatic door system has been provided to the owner and/or caretaker:

- Number to call for service or questions about your system if you are uncertain of any condition or situation.
- Warranty information for each door.
- Instruction on how to conduct the Daily Safety Check.
- Location of function switches and instruction in their use.
- Circuit breaker or main power-disconnect location for each door system.
- AAADM inspection form or a work order signed by an AAADM Certified Inspector.
- A completed annual ANSI compliance inspection label located at the bottom of the safety information label affixed to the door.

Note: If there are any problems, or if the safe performance of the door is in question, discontinue door operation immediately and secure in a safe manner. Call an authorized automatic door professional for repair.

Note: AAADM Daily Safety Check videos are available. Contact the Authorized Door Supplier or AAADM.

Chapter 6: Compliance with Safety Standards

To ensure safe operation of the automatic door system, it is the responsibility of the owner or caretaker to ensure the following regulations are maintained according to ANSI/BHMA A156.19 (Low Energy):

- Proper signage and labels must be applied and maintained on each Door Panel.
- If signage is removed or cannot be read, request replacement when calling for service.

The American Association of Automatic Door Manufacturers (AAADM), has established a program to certify automatic door inspectors. Through this program, inspectors are trained to check Low Energy automatic door systems for compliance with the American National Standards Institute standard ANSI/BHMA A156.19 (Low Energy).

Chapter 7: General Safety Checks

An ecologically acceptable disposal of the installation is ensured if the different materials are separated and recycled. No particular measures are required for the protection of the environment. However, the relevant legal prescriptions applicable for the installation site have to be complied with!

CAUTION

In order to guarantee reliability of the installation, any components showing signs of wear must be replaced as a preventive measure.

- Housekeeping: Check the door area for tripping or slipping hazards.
- Traffic Patterns: Observe traffic patterns. Plan routing so pedestrians enter and exit in a straight approach, directly toward the center of the door opening.
- Damage:
  - Check all door panels for damage.
  - Make sure that all hardware and overhead covers are properly secured. There should be no bulletin boards, literature racks, merchandise displays, or other attractions in the door area that would interfere with use of the door or invite people to stop or stand in the door area.
Breakout Stop (OHC):
- For **OHC Inswing** Doors that are Center pivoted may be supplied with an Emergency Breakout Stop or Switch that will allow the door to open in the direction of emergency egress.
- When the door is pushed into the breakout mode, check that door will not activate.
- Call your supplier for details.

Guide Rails:
- Check that guide rails or other barriers or separators are present (two per swing door side) and firmly anchored. Rail length should be the width of the open door or greater.

Activating Switch (Knowing Act):
- Doors equipped with a manual activating switch shall hold fully open for a minimum of 5 seconds before closing.
- Doors equipped with a manual activating switch shall have a decal as follows: “Automatic Door. Activate Switch to Operate.” The decal should be visible from both sides of the door.

Finger Guard: If installed, inspect the Finger Guard to see that it is secure and in good repair. Please see Figure 1.

Chapter 8: Power Switch

<table>
<thead>
<tr>
<th>Mode</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>When the switch is in ON position, all signals are accepted and the door is ready for operation.</td>
</tr>
<tr>
<td>OFF</td>
<td>When the switch is in the OFF position, the activation signal from the push switch is not accepted by the control box. The OFF position does not shut off the power.</td>
</tr>
<tr>
<td>HOLD OPEN</td>
<td>When the switch is in HOLD OPEN position, doors are held open as long as the switch remains in this position. The doors should be held open in this manner. Do not prop open the doors with any object.</td>
</tr>
</tbody>
</table>
Chapter 9: Daily Servicing

**WARNING**
Electrocution hazard. When servicing the unit, turn power OFF at the circuit breaker in the building’s electrical box, unless it is necessary for adjustments.

**Notice:** Use Mild Soap to clean.

<table>
<thead>
<tr>
<th>Description</th>
<th>Check</th>
<th>Clean</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Condition</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Free door movement (manually)</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Guide Rails</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Weather Stripping</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Header Cover</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Force to prevent the door from closing should not exceed 15 pounds. Can be measured with a force gauge.</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>▶ Center pivoted Inswing Doors may be supplied with an emergency breakout stop or a switch allowing the door to open in the direction of emergency egress.</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>▶ When the door is pushed into breakout mode, check that the door will not activate.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>▶ Call supplier for details.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>All existing Control elements such as: Sensors, Key-operated Switches, Floor Control Mats, etc.</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Stickers, AAADM labels</td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

Chapter 10: Daily Safety Check

**CAUTION**
If a problem exists, turn OFF the POWER. Call the Automatic Door Supplier.

1. Activate the Door Panel. The Door Panel should open at a slow smooth pace (4 seconds or more) and then stop without impact.
2. The Door Panel must remain fully open for a minimum of 5 seconds before beginning to close.
3. The Door Panel should close at a slow smooth pace (4 seconds or more) and stop without impact.
4. Inspect the floor area. It should be clean with no loose parts that might cause user to trip or fall. Keep traffic path clear.
5. Inspect each Door Panel’s overall condition. The appropriate signage should be present and the hardware should be in good condition.
6. Have the Low Energy automatic door system inspected annually by an AAADM certified inspector.
### Chapter 11: Signage

*Note: For additional decals or labels for automatic doors, call your automatic door supplier.*

<table>
<thead>
<tr>
<th>Decal</th>
<th>Description</th>
</tr>
</thead>
</table>
| Activate Switch to Operate                      | ► (2) Activate Switch signs, shall be adhered to both sides of door, with the words “Automatic Caution Door and Activate Switch to Operate” to be clearly visible.  
► The sign shall be a minimum of 6 inches in diameter. Black lettering shall be a minimum 5/8 inch tall on a yellow background. White lettering shall be a minimum 1/2 inch tall on a blue background. |
| Header Template                                 | Used for OHC Swing Doors only                                                                                                                  |
| AAADM Safety Information Label (Low Energy Swing Doors) | ► (1) Safety Information sign shall be adhered to Jamb Tube on Interior Side of Door Panel.  
► The sign shall be a minimum of 9 inches tall. Black lettering shall be a minimum of 10 point type on a white background. White lettering shall be a minimum of 10 point type on a blue background. |